

Inlaid Floor Signs

Permanent Installation Instructions

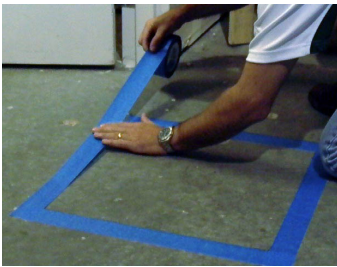
Materials + Tools Needed

Gloves	Masking or similar tape	Sander or bead blaster	Alcohol cleaning solution
Aerosol adhesive spray	Paint brush	Paint stirrer	Small propane torch (optional)

Step One: Prepare Surface Area

Mark the location where you want to place the sign. Create a border using masking tape or another thick tape to minimize overrun of epoxy coating. Be sure the frame is a little larger than the sign so the epoxy will go beyond the edges to protect the sign. Prep the floor by sanding or bead blasting the area where the sign and epoxy will be placed. Make sure the area is clean and dust free. Clean thoroughly with alcohol based cleaning solution, ensuring area is completely dry and dust free.

Create Border



Sand or bead blast



Clean



Step Two: Adhere Sign to Floor

Wear gloves to protect skin from adhesive spray and epoxy. Spray the back of the mesh sign lightly with an aerosol contact adhesive (can be purchased at a local hardware store). Place the sign where you marked in the center of the frame. Press down firmly to floor removing any wrinkles.

Adhere Sign



Step Three: Prepare Epoxy & Pour

Combine the two part epoxy and stir gently until mixed well. Slowly pour the epoxy onto the center of the sign. Spread evenly with a paint brush, allowing the epoxy to level itself. Make sure all edges are covered. This step is important to ensure the sign stays protected permanently.

Combine Epoxy



Mix Well



Pour



Spread Evenly



Optional Step: Remove Air Bubbles

Hold a small propane torch about 4-6 inches away from the sign and apply heat evenly

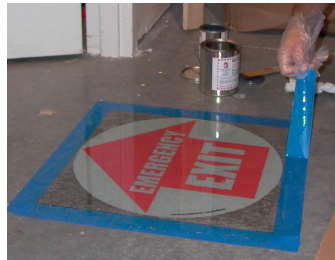
Heat



Final Step: Border Removal

Wait 2-3 hours until epoxy sets before removing the tape border.

Heat



***Allow the Epoxy to dry for 24 hours before opening the area to traffic.**

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